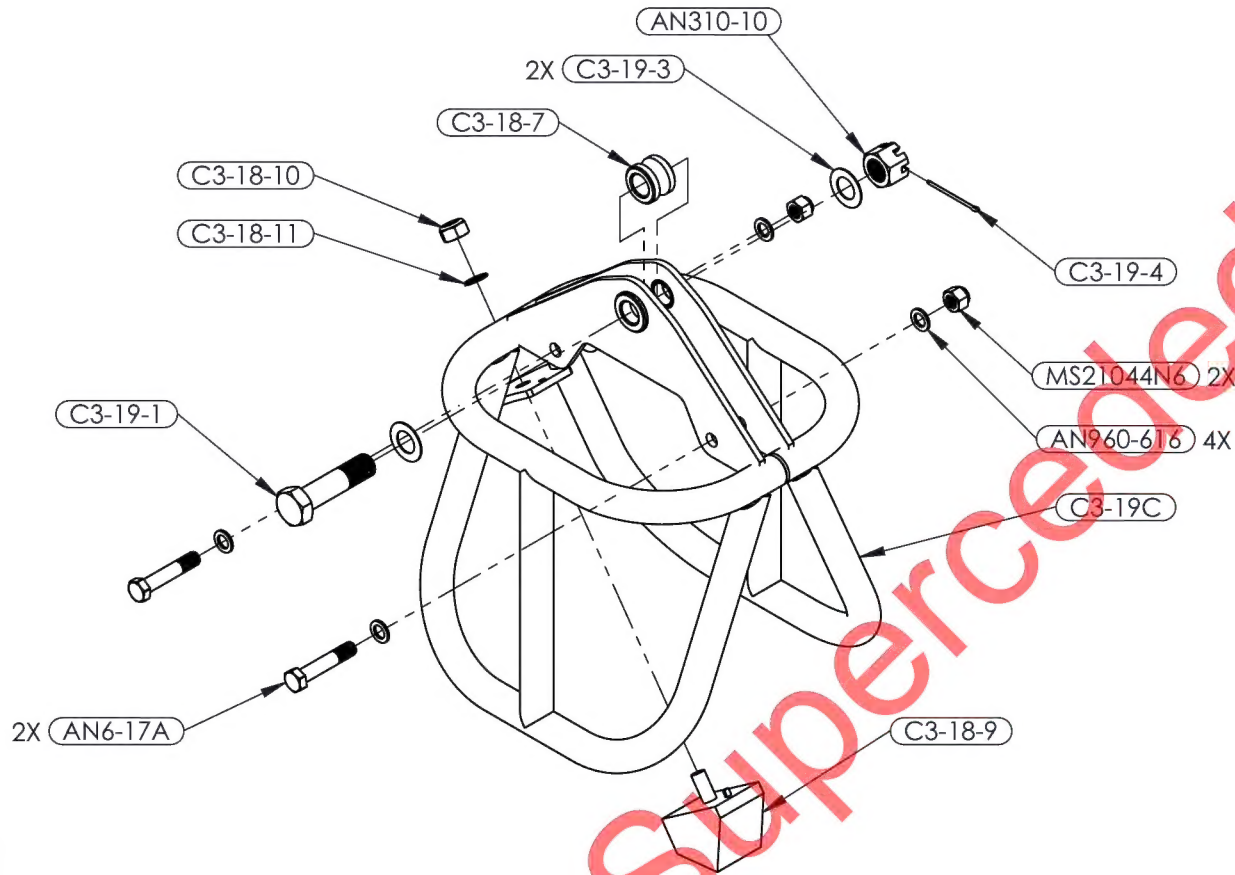


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	10/15/2012	JAG	
3A		C3-19-4 CH'D MAT'L WAS STEEL IS S.S., CH'D B/O INFO WAS #98338A200 IS #98401A480.	6/27/2014	DPD	JAG
4	15-0190	UPDATED TO NEW DRAFTING STANDARDS. CH'D TO MIL SPEC PART NUMBERS.	8/4/2015	DPD	JAG



UNDER REVIEW
URF 19-656 19.03.27 (KPT)

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-19C	1	WELDMENT		
			C3-18-7	1	LIFTING BUSHING	4140 Q&T/4142 Q&T	
			C3-18-9	1	BUMPER	RUBBER	(#E37Z-4730-A)
		B/O	C3-18-10	1	CAGE BUMPER NUT	STEEL	M10x1.5, CLASS 8 (MCMaster-CARR #90576A118)
		B/O	C3-18-11	1	CAGE BUMPER WASHER	STEEL	Ø3/8 (MCMaster-CARR #91074A131)
			C3-19-1	1	LIFTING BOLT	STEEL	5/8-18 X 5 (MCMaster-CARR #91257A833) MODIFIED
		B/O	C3-19-3	2	LIFTING BOLT WASHER	STEEL	Ø1.118 OD X Ø.640 ID X .032
		B/O	C3-19-4	1	COTTER PIN	S.S.	Ø1/8 X 2 MCMaster-CARR #98401A480
		B/O	AN6-17A	2	CAGE BOLT	STEEL	3/8-24 X 1.953
		B/O	AN310-10	1	LIFTING BOLT NUT	STEEL	5/8-18 UNF-38
		B/O	AN960-616	4	CAGE BOLT WASHER	STEEL	Ø3/8
		B/O	MS21044N6	2	CAGE BOLT NUT	STEEL	3/8-24

DART AEROSPACE		
TITLE C3 CAGE		
DWG NO. C3-C		REV 4
MAT'L		DRAWN BY: APICAL INDUSTRIES
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1		HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:5	DATE 7/21/2009	SHEET 1 OF 1